

# Safety Data Sheet (SDS)

## Royal Crown Tech Edge Grease



HIGH PERFORMANCE OILS & GREASES

### SECTION 1: IDENTIFICATION OF THE SUBSTANCE /MIXTURE AND OF THE COMPANY /UNDERTAKING

#### 1.1 GHS Product Identifier

**Product Name:** Royal Crown Tech Edge Grease

#### 1.2 Other Means of Identification :

**Product Code:** 977 WA, 977 WB, 977 WC, 977 WD, 977 WE

**Synonyms:** Food Grade Aluminum Complex Grease

#### 1.3 Relevant identified uses of the substance or mixture and uses advised against

**Product Use:** Lubrication

**Uses advised against:** No information available

#### 1.3 Details of supplier of safety data sheet

**Manufacturers/Supplier:** Royal Mfg Co LP  
516 S, 25<sup>th</sup> West Ave , Tulsa, OK 74127

**Telephone Number:** (918) 584 - 2671

**Emergency Telephone Number:** (918) 584 - 2671

**Email Address:** [Info@royalmfg.com](mailto:Info@royalmfg.com)

### SECTION 2: HAZARD IDENTIFICATION

#### 2.1 Classification of the substance of mixture

**OSHA Hazard Communication Standard:** This material is not considered hazardous in accordance with OSHA HazCom 2012, 29 CFR 1910.1200

#### 2.1 GHS Label Element, Including Precautionary Statements

#### Emergency Overview

**Signal Word :** None

This product contain no substance which at their given concentration are considered to be hazardous to health

**Appearance :** White

**Physical State :** Semi-Solid

**Odor :** Slight Petroleum

## 2.3 Precautionary Statements:

**Prevention:** None  
**General advice:** None  
**Storage:** None  
**Disposal:** None

**Hazard not otherwise classified (HNOC):** Not Applicable

### Other Information :

22.64 % of the mixture consists of ingredient(s) with unknown toxicity

## **SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS**

**Synonyms:** Food Grade Aluminum Complex Grease

Chemical Name	CAS #	Weight %	Trade Secret
White Mineral oil ( petroleum )	8042-47-5	50-85	*
Calcium Carbonate	471-34-1	≤ 10	*
Titanium Di-oxide	13463-67-7	≤ 3	*

*\*The exact percentage of ingredients are withheld as trade secret*

### Additional information:

As per 29 CFR 1910.1200 paragraph (i), formulation is considered as trade secret and therefore specific chemical names and their percentages of components used have not been disclosed. The details about their specific chemical names and their percentages may be provided on request to health professionals, authorized representatives of regulatory authority, employees concerned in accordance with applicable provisions of this paragraph.

## **SECTION 4: FIRST AID MEASURES**

### 4.1 Description of first aid measures

**General information:** Not expected to be health hazard if used under normal conditions

**Inhalation:** Under normal conditions of intended use, this material is not expected to be inhalation hazard. If some symptom exists, remove to fresh air. If not breathing, give artificial respiration. Get medical attention

**Skin Contact:** Remove contaminated clothes. Flush exposed area with plenty of water followed by washing by soap, if available. If persistent irritation occurs, obtain medical attention. If product is injected into or under the skin due to any reason, the victim, regardless of size or appearance of wound, victim should be brought immediately to medical attention for emergency surgical needs. Though the initial symptoms due to high pressure injection may be minimal / absent, early surgical treatment may significantly reduce the extent of injury.

**Eye Contact:** Immediately flush with large quantities of cool water for at least 15 minutes including under eyelids. Keep eye wide open while rinsing. If symptoms persist get medical attention.

**Ingestion:** Drink plenty of water. In general no treatment is necessary unless large quantities are swallowed; however, it's advisable to take medical attention. Do not induce vomiting unless directed by medical personnel. Do not give anything by mouth by an unconscious person.

## **Most Important Symptoms /Effects Acute and Delayed:**

Most important symptoms / effects: No information available

## **Indication of Immediate Medical Attention and Special Treatment Needed , If Necessary :**

**Note to Physician:** Treat symptomatically

**Self-protection for first aider:** When administering the first aid, ensure that you are wearing the appropriate personal protective equipment according to the incident, injury and surroundings.

## **SECTION 5: FIRE FIGHTING MEASURES**

### **5.1 Extinguishing Media:**

**Suitable extinguishing media:** Water Spray (fog), dry chemical, foam, or carbon dioxide, sand to extinguish flames.

**Unsuitable extinguishing media:** Water stream may splash burning liquid and spread fire.

**5.2 Special hazard arising from the substances or mixture:** Hazardous combustion product may include a complex mixture of airborne solid and liquid particulates and gases (smoke) , carbon monoxide , unidentified inorganic and organic compounds.

### **Explosion Data:**

**Sensitivity to Mechanical Impact:** None

**Sensitivity to Static Discharge:** None

**5.3 Advice to firefighters:** Proper protective equipment include chemical resistant gloves to be worn, chemical resistant suit is recommended when large contact with spill product is expected. Self-contained breathing apparatus (SCBA) must be worn when approaching a fire in confined area. Select the fire fighters clothing approved by relevant standard e.g., MSHA/NIOSH approved or equivalent and full protective gear .

## **SECTION 6: ACCIDENTAL RELEASE MEASURES**

### **6.1 Personal precautions, protective equipment and emergency procedures**

Fully encapsulating, vapor protective clothing should be worn for spills and leaks with no fire. Do not touch and walk through spill area. Do not touch damaged container or spilled material unless wearing appropriate protective clothing/equipment. Ventilate the closed area.

### **6.2 Emergency procedures**

Isolate the spill / leak area in all directions for about 50 meters (150 ft) for liquids and about 25 meters (75 ft.) for solids and semi-solids. Eliminate all ignition sources (no smoking, flares, sparks / flames in close vicinity). Keep unauthorize person away and ventilate closed space before entering.

### **6.3 Environmental procedures:**

Use appropriate measures for containment of spilled material to the environment. Prevent from entering/ spreading to drain, water, river, ditches by using sand, earth, floor dryers or other appropriate barriers.

## 6.4 Methods and materials for containment and cleaning up

Shovel into suitable properly marked container for disposal or reclamation in accordance with local regulations.

## 6.5 Reference to other sections

Refer to section 8 – exposure control / personal protection and section 13- disposal considerations

## **SECTION 7: HANDLING AND STORAGE**

### 7.1 General Precautions

Store in well-ventilated area, if risk on vapor inhalation is there. Use the information in this data sheet as input for risk management arising due to local conditions which help to manage safe handling of this product.

### 7.2 Precautions for safe handling

Avoid prolonged and repeated contact with skin. Avoid inhaling the vapors/mist. When handling the drums, kegs, pails etc., proper safety shoes, and other protective clothes, safety glasses etc. should be worn. Dispose appropriately any contaminated rags/material as per prevailing local allowable practices. Keep containers in closely tight and, cool and well ventilated areas.

### 7.3 Conditions for safe storage, including any incompatibilities

Keep containers tightly close, well-ventilated areas but covered, avoiding contact with rain or other water ingress possibilities. Keep the storage place cool preferably <120 °F / <50 °C. Higher temperature may create pressure buildup inside container and chances of container busting or leakage may occur under aggravated conditions. Keep away from other oxidizing and incompatible materials.

**Incompatible Products:** Strong oxidizing agents . Strong reducing agents

## **SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION**

### 8.1 Control parameters

#### Exposure Guidelines

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
White Mineral oil	TWA: 5 mg/m3	TWA: 5 mg/m3 as oil	-
Calcium Carbonate ( CAS # 471-34-1 )	-	TWA: 15 mg/m3 ( Vacated) TWA : 15 mg/m3	TWA : 10 mg/m3 total dust TWA : 5 mg/m3 respirable dust
Titanium Di-oxide ( CAS # 13463-67-7 )	TWA : 10 mg/m3	TWA : 15 mg/m3 total dust; ( vacated) TWA : 10 mg/m3 total dust	IDLH : 5000 mg/m3

*Immediate dangerous to life or health . ACGIH TLV : American Conference of Government Industrial Hygienists – Threshold Limit Values . OSHA PEL : Occupational Safety and Health Administration – Permissible Limits .*

**Other Exposure Guidelines:** Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F. 2d 962. (11th Cir., 1992).

### 8.2 Appropriate engineering controls

**Engineering Measures:** Showers  
Eyewash stations  
Ventilation systems

### 8.3 Individual protection measures, such as personal protective equipment:

**Eye/Face Protection:** Safety glasses with side-shields. Risk of contact, wear: Chemical splash goggles.

**Skin and Body Protection :** Impervious clothing. Protective gloves.

**Respiratory Protection** If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn.

**Hygiene Measures** When using, do not eat, drink or smoke. Provide regular cleaning of equipment, work area and clothing. Keep away from food, drink and animal feeding stuffs. Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product.

### 8.4 Personal protective equipment pictograms



### 8.5 Environmental Exposure controls

Minimize release to the environment. Follow best practices for site management and disposal of waste as per local regulations

## **SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

### **Information on physical and chemical properties**

<b>Material description</b>	
Appearance	Semi-solid
Color	White
Odor	Slight hydrocarbon
Odor threshold	Data not available
<b>General properties</b>	
Boiling point	No data available
pH	Not applicable
Specific gravity (15 °C)	0.87, 7.506 (lbs/gal)
Flash point, COC, °F/°C	257 / 495
Upper/lower flammability limits	No data available
Auto-ignition temperature	No data available
Flammability	No data available
VOC, % wt., ASTM D-972	< 1 %
Vapor pressure @ ambient temp.	< 0.13 kPa (< 1 mm Hg)
Vapor density (air =1)	< 1
Explosive properties	No data available
Oxidizing properties	No data available
<b>Other Information</b>	
Electrical conductivity	Though no data available, this material is not expected to be a static accumulator

## **SECTION 10: STABILITY AND REACTIVITY**

<b>10.1 Reactivity :</b>	No reactivity is expected under normal conditions of intended use. However, under high temperature or adverse operating conditions thermal / chemical decomposition of the product may be possible
<b>10.2 Chemical Stability :</b>	No hazardous reaction is expected under normal conditions of temperature and pressure
<b>10.3 Possibility of hazardous reactions</b>	None under normal processing
<b>10.4 Hazardous Polymerization</b>	Not likely to occur
<b>10.5 Conditions to avoid</b>	Extreme temperature and direct sunlight / heat /flame
<b>10.6 Incompatible materials</b>	Strong oxidizing agents or strong reducing agents
<b>10.7 hazardous decomposition products</b>	Carbon dioxides , Nitrogen oxides ( NOX) , Sulfur oxides

## **SECTION 11: TOXICOLOGICAL INFORMATION**

### **11.1 Information on Likely Routes of Exposure**

**Inhalation:** There is no data available for this product.

**Eye Contact:** Contact with eyes may cause irritation.

**Skin Contact:** There is no data available for this product

**Ingestion:** There is no data available for this product

Chemical Name	LD 50 Oral	LD 50 Dermal	LC 50 Inhalation
Calcium Carbonate ( CAS # 471-34-1 )	6450 mg/kg ; rat	-	-
Titanium Di-oxide ( CAS # 13463-67-7 )	>10000 mg/kg ; rat	-	-

**Symptoms related to the physical, chemical and toxicological characteristics**

**Symptoms** No information available.

**Delayed and immediate effects and also chronic effects from short and long term exposure :**

**Sensitization** No information available.

**Mutagenic Effects** No information available.

**Carcinogenicity** The table below indicates whether each agency has listed any ingredient as a carcinogen. The classification listed below for the white mineral oil in this product pertains to those that contain more than 3% DMSO extract as measured by IP 346. This product contains titanium dioxide in a non-respirable form. Inhalation of titanium dioxide is unlikely to occur from exposure to this product

Carcinogenicity: Not classified as human carcinogen .

Mutagenicity: Animal testing did not show any mutagenic effects

Teratogenicity: Not available

Reproductive Toxicity : No toxicity to reproduction

.

Chemical Name	ACGIH	IARC	NTP	OSHA
Titanium Di-oxide ( CAS # 13463-67-7 )	-	Group 2 B	-	-

**IARC: (International Agency for Research on Cancer)**

Group 1 - Carcinogenic to Humans

Group 2B - Possibly Carcinogenic to Humans

**Reproductive Toxicity:** No information available.

**STOT - single exposure:** No information available.

**STOT - repeated exposure:** No information available.

**Aspiration Hazard:** No information available

**Numerical measures of toxicity – Product:**

**Acute Toxicity :** 22.64 % of the mixture consists of ingredient(s) of unknown toxicity.

**SECTION 12: ECOLOGICAL INFORMATION**

**Eco-toxicity :**

The environmental impact of this product has not been fully investigated.

**Persistence and Degradability:** No information available.

**Bioaccumulation:** No information available.

**Other Adverse Effects:** No information available

## **SECTION 13: DISPOSAL INFORMATION**

### **13.1 Waste treatment methods**

<b>Product disposal</b>	Try to minimize the product waste by using best applicable practices. It is the responsibility of the waste generator to evaluate the waste classification and appropriate disposal methodology in accordance with the applicable regulation. Do not dispose in to environment, in drain or in river / ponds / water reservoirs.
<b>Container disposal</b>	To be disposed in accordance with local prevailing and allowable regulations.

## **SECTION 14: TRANSPORT INFORMATION**

	<b>Bulk shipping</b>	<b>Non-bulk shipping</b>	<b>Identification #</b>	<b>Hazardous class</b>
US DOT	Not required	Not required	Not required	Not required
Canadian TDG	Not required	Not required	Not required	Not required
European	Not required	Not required	Not required	Not required
ADR, IMDG, IATA-DGR	Not classified as hazardous product for land, sea and air transport			

## **SECTION 15: REGULATORY INFORMATION**

### **Legend**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/ NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List

**OSHA Hazard Communication Standard:** This material is not considered hazardous in accordance with OSHA HAzCom 2012, 29 CFR 1910.1200.

### **U.S. Federal Regulations**

Section 313 of Title III ,of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

### **SARA 311/312 Hazard Categories**

<b>Acute Health Hazard:</b>	No
<b>Chronic Health Hazard:</b>	No
<b>Fire Hazard:</b>	No
<b>Sudden Release of Pressure Hazard:</b>	No
<b>Reactive Hazard;</b>	No

### **Clean Water Act**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)



**CERCLA :**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). However, there may possibly be specific reporting requirements at the county, regional, or state level related to releases of this material.

**U.S. State Regulations:****California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical Name	CAS #	Cal 65
Titanium Dioxide	13463-67-7	Carcinogen
Quartz	14808-60-7	Carcinogen

**U.S. State Right-to-Know Regulations**

"X" designates that the ingredients are listed on the state right to know list

Chemical Name	New Jersey	Pennsylvania	Massachusetts	Illinois	Rhode Island
Quartz	X	X	X		X
Calcium Carbonate	X		X		X
Titanium Di-oxide		X	X		X

**U.S. EPA Label Information:**

**EPA Pesticide Registration Number :** Not applicable

**International Inventories:**

**WHMIS:** This product is not a controlled product.

**Canadian NPRI:** none of the components are listed

**CEPA toxic substance:** none of the components are listed

**Europe (EINECS/ELINCS/NLP) :** All components are listed or exempted from EU listing requirements

**.Australia Inventory ( AICS) :** All components are listed or exempted

**China Inventory ( IECSC) :** All components are listed or exempted

**Japan Inventory:** All components are listed or exempted

**Korea Inventory:** All components are listed or exempted

**Malaysia Inventory (EHS Register) :** Not determined

**New Zealand inventory of Chemicals ( NZIoC) :** All components are listed or exempted

**Philippines Inventory ( PICCS) :** All components are listed or exempted

## **SECTION 16: OTHER INFORMATION**

	NFPA	HMIS	KEY
Health	1	1	0 = Minimal
Flammability	0	0	1 = slight
Instability	0	0	2 = Moderate
Physical & Hazard	-	0	3 = Serious

This safety data sheet contains the following revisions:

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**Prepared by:** Riverside Laboratories

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