



Clean Release Form Oil

Concrete Form Release Oil

Clean Release Form Oil is light colored mineral based oil manufactured using specially refined naphthenic base oils. These naphthenic base oils possess excellent natural low pour points, along with good “metal wetting” characteristics and good natural film strength. It can be used on all types of forms where a barrier mineral based release agent is recommended.

Clean Release Form Oil is an excellent releasing agent specially formulated for use with both wood and metal forms. This form oil will not wash off with water, waterproofs wood forms and prevents concrete from sticking or hardening on wood surfaces.

Clean Release Form Oil produces a smooth, flat, non-oily surface with a minimum of voids or bug holes. Concrete paints and coatings will stick to the surface following use. This product does not stain or leave an oily film on the concrete. This form oil is a Form Release Compound (as defined by U.S. EPA Architectural Coatings Rule) by meeting the maximum VOC content limit of 450 g/L.

Product Features:

- May be applied with brush, mop or by spraying and is VOC compliant
- Versatile - Performs equally well on both wood and metal forms
- Protective - Provides protection from adhering concrete and provides a moisture barrier to protect wood forms

Customer Benefits:

- VOC Compliant - Complies with requirements of Form Release Compounds with maximum VOC content limit of 450 g/L

Applications:

- Wood and Metal Forms



Typical Properties

Clean Release Form Oil

| Product Number | 681 | Test Method |
|----------------------|--------|-------------|
| API | 31.13 | - |
| Specific Gravity | 0.8701 | ASTM 4052 |
| Lbs./Gal | 7.246 | |
| Density | 0.8696 | |
| Flash Point@°C | 150 | ASTM D92 |
| Pour Point@°C | -51 | ASTM D97 |
| ASTM Color | <1.0 | ASTM D1500 |
| Viscosity@40°C, cSt | 1.854 | ASTM D445 |
| Viscosity@100°C, cSt | 6.251 | ASTM D445 |
| Viscosity Index (VI) | 68 | ASTM D2270 |

These properties are typical of the current production. Variations that do not affect product performance are to be expected depending on blending and manufacturing locations. The information above is subject to change without notice.

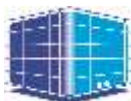
Health and Safety:

This product is unlikely to have any adverse health implications or safety hazards when used for its intended application. Avoid contact with skin, use resistant gloves when handling used oil. If skin comes in contact wash immediately with soap and water. For complete information on safe handling and product characteristics please refer to the Material Safety Data Sheet (MSDS) found on our website. www.royalmfg.com or call (918)-584-2671.

Packaging options:



55 Gal. Drums



275/330 Gal. Totes



>2,000 Gal. Bulk

